## IND Submission Process: Clinical Hold Risk

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	Discovery & Planning			IND Submission		IND Lifecycle Management	R&D
Non-Clinical Consulting	<ul> <li>Toxicology</li> <li>Animal/ in-vitro pharmacology</li> <li>Excipient, metabolite, impurity evaluation</li> </ul>	aluations					Expanded non-clinical and clinical program integration
Regulatory Consulting	<ul> <li>Gap analysis</li> <li>Development strategy</li> <li>Early phase clinical development plan</li> <li>Regulatory risk assessment</li> <li>Pre-IND FDA consultation</li> </ul>	<ul> <li>Strategic multi-discipline regulatory affairs</li> <li>QMS assessment</li> <li>Compliance</li> <li>Qualification audits</li> <li>Target product profile</li> </ul>	<ul> <li>Communication and publication strategies</li> <li>Agency liaison</li> <li>IND preparation</li> <li>Medical writing</li> </ul>	FDA Review 30 Days Clinical Hold Risk	Quality process changes and improvements based on FDA guidance	<ul><li>Regulatory operations</li></ul>	<ul> <li>Orphan drug,</li> <li>breakthrough,</li> <li>and fast-track</li> <li>applications</li> <li>NDA/BLA</li> </ul>
CMC Consulting	<ul><li>Technical support</li><li>Process development</li><li>CDMO assessment</li><li>CMC assessment</li></ul>	<ul> <li>GMP compliance</li> <li>Strategic regulatory affairs</li> <li>CMC vendor project management</li> </ul>					■ QA/QC
Clinical Research and Development	<ul> <li>Product development plan</li> <li>Clinical development plan</li> <li>Clinical pharmacology</li> <li>Clinical trial medical monitoring</li> <li>Clinical supply logistics</li> </ul>						<ul> <li>Study design</li> <li>Process development</li> <li>Clinical operations</li> <li>Phase 1-4 clinical studies</li> <li>Pilot and pivotal device studies</li> </ul>